

# Aspen Plus Study Guide

## Study Guide for Expert Level Certification



## Prove Your Credibility

The certification is a must-have for any user who has expertise in Aspen Plus to solve problems of intermediate complexity related to flowsheet building, manipulation, properties setup, and distillation modeling.



## Practice

AspenTech training is highly recommended though not required. This guide contains 100% coverage of all objectives for the certification exam. You can use it as both a study tool and an on-the job reference (read pages 2-11).

## Get Certified

In-person and remote testing are available. Please make sure that you select the correct Location/Time Zone.

After passing the exam you will receive an email to post your certificate and digital badge on social media, which is a cross-industry recognition of technical skills you may share on LinkedIn, as well as in your email signature. [View the instructions](#) on how to post your credentials on LinkedIn profile.

## Exam Scope

- Properties setup and Regression
- Model building
- Distillation modeling
- Flowsheeting options
- Convergence
- Reporting

## Grading

Grade	Weight
Multiple Choice Questions	37%
Lab Task	63%
Total	100 %

## AspenTech

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SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
Properties setup and Regression	Startup Template	<b>Select</b> a startup template to begin a new simulation
	Component List	<b>Create</b> a component list
		<b>Identify</b> the different component types and databanks available
	Parameters	<b>Classify</b> the different types of physical property parameters
	Physical Property Method	<b>List</b> the steps to establish physical properties
		<b>Identify</b> issues involved in the choice of a property method
		<b>Define</b> a property method
		<b>Identify</b> the different property methods available
		<b>Select</b> the most appropriate property method
		<b>Explain</b> the need for Henry's components
	Analysis	<b>Construct</b> pure and binary analysis diagrams
	Activity Coefficient Methods	<b>Summarize</b> binary parameters and retrieve the temperature range of the experimental data used for the regression
		<b>Describe</b> the applications of UNIFAC
	Electrolyte Systems	<b>Setup</b> Chemistry for electrolyte systems
	Estimation	<b>Identify</b> the two main approaches available for estimation (PCES and NIST)
	Data Regression	<b>Describe</b> what is the objective of data regression
		<b>Retrieve</b> data from NIST- TDE
		<b>Perform</b> VLE regression of TXY data
		<b>Interpret</b> regression results
	Reporting	<b>Summarize</b> the different types of physical property data
<b>List</b> the built-in analyses used for reporting physical properties		

		<b>Retrieve</b> pure component properties from built in property databases
	Troubleshooting	<b>Fix</b> the errors related to missing parameters
Model Building	Unit Sets	<b>Recognize</b> the default unit sets
		<b>Customize</b> unit sets
	Manipulate Flowsheet	<b>Explain</b> how unit operation models are organized
		<b>Add</b> unit operations to the flowsheet from the model palette
		<b>Connect</b> material streams to unit operation blocks
		<b>Configure</b> and customize flowsheet user preferences, options and default settings
	Unit Operations	
	Mixer/Splitters	<b>Explain</b> when to use the <b>SSplit</b> block in a flowsheet
Separators	<b>Identify</b> the key differences in the three separator blocks <b>Flash2</b> , <b>Flash3</b> and <b>Decanter</b>	

SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
Model Building	Separators	<p><b>List</b> which unit operation blocks can be used to specify how the components split to the outlet streams</p>
		<p><b>Configure</b> a component splitter to separate component steams based on split fractions specified</p>
	Exchangers	<p><b>Identify</b> the heat exchanger model used to model convective or radiant heat transfer across a surface</p>
		<p><b>Calculate</b> the utility requirement</p>
		<p><b>Select</b> the heat exchanger model that can be integrated with Aspen Exchanger Design and Rating (EDR) tools</p>
		<p><b>Explain</b> how to specify a Heater block outlet stream to the dew point condition</p>
		<p><b>Recognize</b> how the use of a Heat stream connected to a Heater block affects the input specifications</p>
<p><b>Perform</b> rigorous heat transfer calculations using EDR</p>		
Distillation Modeling	Conceptual Design	<p><b>Construct</b> Residue curves</p> <p><b>Estimate</b> number of stages using Consep</p>
	Columns	<p><b>List</b> the column unit operations that incorporate shortcut methods for Vapor/Liquid calculations</p>
		<p><b>Identify</b> which unit operation block is used for most distillation column models</p>
		<p><b>Determine</b> parameters required to solve a column</p>
		<p><b>Identify</b> different types of column specifications available in RadFrac</p>
		<p><b>Build</b> internal design specifications</p>
	<p><b>Explain</b> the function of the Column Analysis tool</p>	

	<p><b>List</b> the types of rigorous vapor-liquid fractionation operations that RadFrac can simulate</p>
	<p><b>Build</b> different types of column using RadFrac and manipulate the column specifications to meet the process objective</p>
	<p><b>Plot</b> temperature and composition results vs stage for a column</p>
	<p><b>Report</b> properties at different locations of the column</p>
	<p><b>Explain</b> how to account for non-equilibrium stages in Rad-Frac</p>

SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
		<p><b>Describe</b> the difference between On-Stage and Above-Stage <b>Size</b> and <b>Rate</b> columns using the interactive column analysis tool</p> <p><b>Describe</b> the usage of NQ curves</p> <p><b>Attach</b> pseudo streams</p> <p><b>Model</b> pumparounds, side-heaters in a column</p> <p><b>Describe</b> the rate-based modeling approach</p> <p><b>Converge</b> complex columns</p>
Model building	Reactors	<p><b>List</b> the classes of reactor unit operations available in Aspen Plus</p>
		<p><b>Describe</b> the characteristics of balanced based reactor models</p>
		<p><b>Explain</b> how heat of reaction is calculated in Aspen Plus</p>
		<p><b>Identify</b> which reactor models allow both equilibrium and kinetic based reactions</p>
		<p><b>Identify</b> the option in RGibbs to insure both vapor and liquid phases are considered</p>
		<p><b>Summarize</b> the options for entering custom reaction kinetics</p>
		<p><b>List</b> the options for entering reaction data for a reversible reaction</p>
		<p><b>Identify</b> the reactor models that require a Reaction ID to describe reactions</p>
		<p><b>Recognize</b> which reaction model type that allows a mixture of Power Law, Equilibrium, LHHW and Custom reactions</p>
		<p><b>Build</b> a Reaction ID to be used in a kinetic based reactor</p>
	Pressure Changers	<p><b>List</b> situations where pressure changer blocks need to be included in a flowsheet</p>
<p><b>Explain</b> the difference between design and rating specifications for pump and compressor</p>		

		<p><b>Describe</b> the options for entering performance curve data for pump and compressor models</p>
		<p><b>Build</b> a simple flowsheet for an expander/compressor</p>
		<p><b>Identify</b> the main difference between the pipe and pipeline unit operation</p>



SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
Flowsheeting Options	Manipulators	<b>List</b> unit operations models that manipulate streams
		<b>Build</b> a flowsheet that duplicates a feed stream that is processed in different types of process units
	User Models	<b>List</b> the options to write custom unit operation models
		<b>Identify</b> the unit operation block that is a container for simulation objects such as streams, unit operations, etc.
Convergence	Control Panel	<b>Analyze</b> error and warning messages
		<b>Recognize</b> simulation sequence
		<b>Identify</b> automatically generated convergence blocks
		<b>Identify</b> tear streams
		<b>Explain</b> the concept of error/tolerance
	Convergence Methods	<b>Configure</b> the default tear convergence settings to increase maximum number of iterations
		<b>List</b> the variables tested for tear stream convergence
		<b>List</b> the default convergence methods
		<b>Describe</b> the purpose of the Secant method bracketing strategy
	Tear Stream	<b>Specify</b> a tear stream for a convergence block
		<b>Illustrate</b> reconciling of a tear stream

SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
Convergence	Convergence Results	<b>Specify</b> a tighter global flash tolerance
		<b>Analyze</b> the pattern of the graphical convergence history using the convergence monitor
		<b>Identify</b> the number of iterations made to reach convergence
		<b>Illustrate</b> the reduction of simulation time by reconciling a block
	Troubleshooting	<b>Recognize</b> the various troubleshooting tips in the Help documentation
		<b>Troubleshoot</b> the prepared simulations using common methods
Documentation	General	<b>Use</b> the Help menu
Flowsheeting Options	Analysis Tools	
	Sensitivity	<b>List</b> steps to create a new sensitivity
		<b>Identify</b> variables that can be defined as manipulated variables
		<b>Analyze</b> sensitivity results to find optimal operating conditions
		<b>Identify</b> if a design specification solution is feasible using sensitivity
		<b>Recognize</b> case studies
		<b>Plot</b> the results of a sensitivity block
		<b>Explain</b> tabulated Fortran expressions

SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
Flowsheeting Options	Design Specification	<b>Develop</b> a design specification to get desired results
		<b>Explain</b> why design specification produces iteration
		<b>List</b> the approaches to view design specification results
		<b>Analyze</b> convergence issue caused by design specifications
		<b>Troubleshoot</b> convergence issue by changing default settings
	Calculators	<b>Develop</b> a calculator block with either Fortran syntax or Excel functions
		<b>Recognize</b> basic Fortran syntax and Excel functions
		<b>Explain</b> the use of parameters and local parameters
		<b>Identify</b> import variables and export variables
		<b>Identify</b> the associated files
		<b>Define</b> location of a calculator block in an execution sequence
		<b>Resolve</b> errors caused by a calculator
	Reporting	Stream Summary
<b>List</b> steps to create new templates		
<b>Explain</b> how to add additional physical properties to the stream summary		
<b>Explain</b> the use for all options in Edit Stream Summary Template window		
<b>Send</b> stream summary to Excel and to Flowsheet (linked with Aspen Plus)		

		<b>Describe</b> Import/Export user stream templates features
Miscellaneous	Activated Anlaysis	<b>Summarize</b> the basics of activated analysis tools

SCOPE	TECHNICAL CONTENT	COMPETENCY OBJECTIVE
Reporting	Custom Tables	<b>Create</b> custom tables
		<b>Use</b> custom tables on the flowsheet (as icon)
	Global Data	<b>Display</b> global stream data on flowsheets
		<b>Display</b> user-defined global stream data on flowsheets
		<b>Explain</b> how to change global stream data displayed decimal digits
	Property Sets	<b>List</b> steps to create new property sets
		<b>Explain</b> the use of property qualifiers
		<b>List</b> where to use property sets
	Model Summary	<b>Customize</b> model Summary table
		<b>Send</b> Model Summary table to Excel (linked with Aspen Plus)
	Miscellaneous	<b>Use</b> Check Status to check detailed information about errors or warning
		<b>Report</b> control panel messages in History file
		<b>Report</b> printable text file of input data and simulation results

## About Aspen Technology

Aspen Technology (AspenTech) is a leading software supplier for optimizing asset performance. Our products thrive in complex, industrial environments where it is critical to optimize the asset design, operation and maintenance lifecycle. AspenTech uniquely combines decades of process modeling expertise with machine learning. Our purpose-built software platform automates knowledge work and builds sustainable competitive advantage by delivering high returns over the entire asset lifecycle. As a result, companies in capital-intensive industries can maximize uptime and push the limits of performance, running their assets safer, greener, longer and faster. Visit [AspenTech.com](https://www.aspentech.com) to find out more.

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